

Work Order ID 50365

July 13, 2009 12:11:06 PM

Page 1

Item ID: D3118-3

Accept

Setup Start

Revision ID: C

Stop

Item Name: Sign Assembly

Start Date: 7/15/09 Start Qty: 5.00

Cust Item ID:

Required Date: 7/15/09 Req'd Qty: 5.00

Customer:

Reference:

Approvals: Process Plan: CZ 09/07/14 Date: _____

Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3118	Rev C
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100

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 10064 ☐ Seal as per dwg D3118 ☐ Possible Supplier: Self powered lighting inc. Replaces: BHT P/N 212-072-637-107 ☐ Material release note required ☐ Sign should be self luminous to min. brightness of 160 microlamberts

CZ 09/07/14 (5)

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

P 09/9/16 (5)

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

Check dims to dwg and certification attached

⇒ Sostolice

(45) f

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

• NOTE: Date & initial all entries

Work Order ID 50365

July 13, 2009 12:11:06 PM



Page 2

Item ID: D3118-3

Accept



Setup Start



Revision ID: C

Stop



Item Name: Sign Assembly

Start Date: 7/15/09 Start Qty: 5.00



Cust Item ID:

Required Date: 7/15/09 Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>CS</u>	0.00							
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

9/9/10 (3x) SP

09/09/21 JA

MF 09-09-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

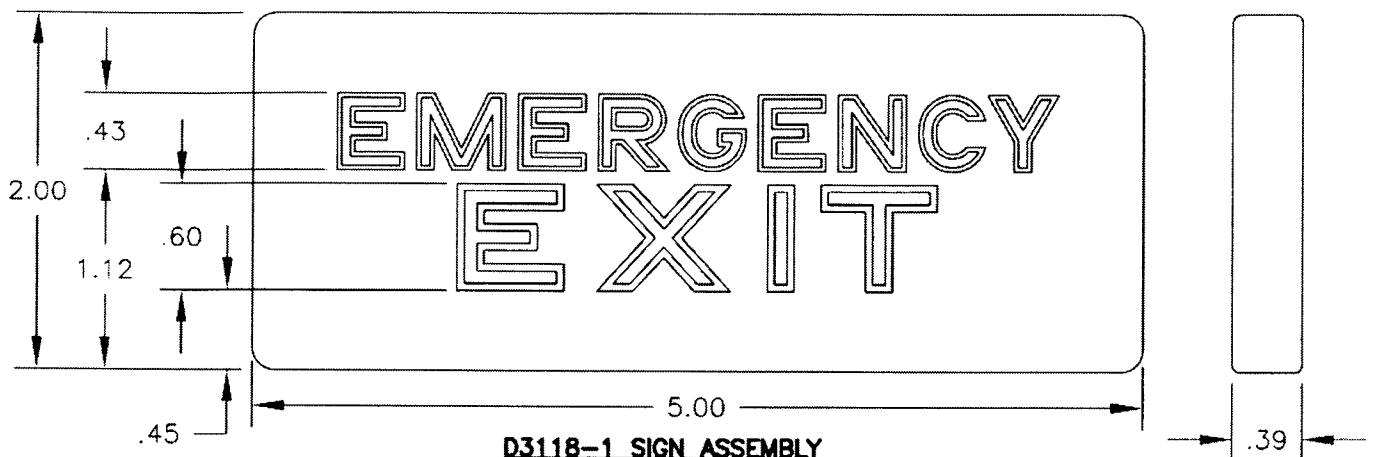
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

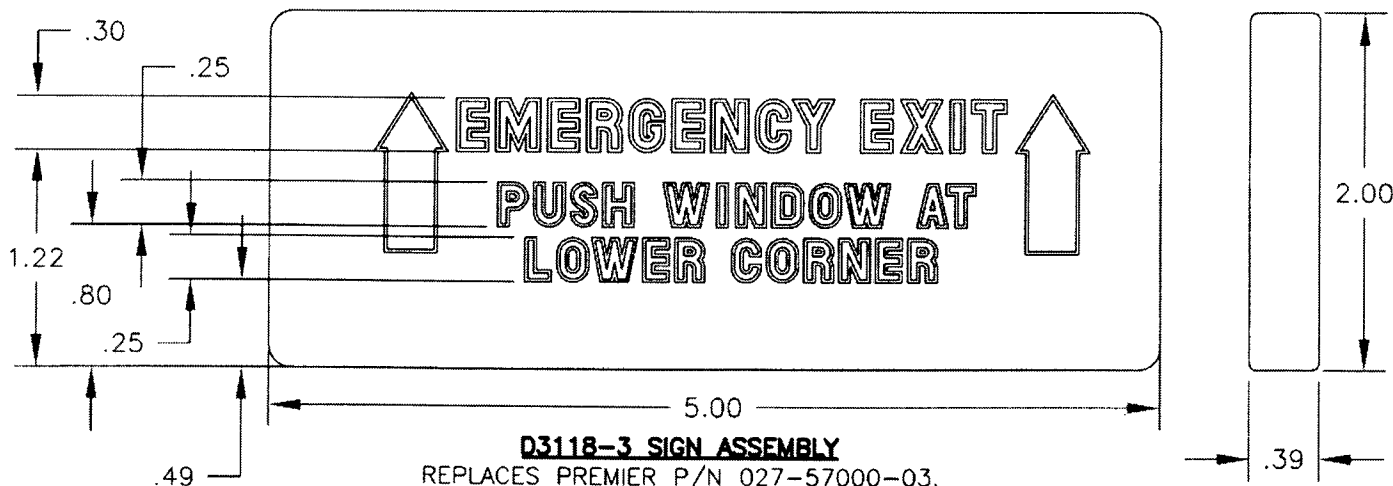
NOTE: Date & initial all entries



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3118	REV. C SHEET 1 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE 1:1
A	02.04.15	NEW ISSUE	
B	04.05.05	ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS	
C	05.02.22	ADD D3118-5	



D3118-1 SIGN ASSEMBLY
REPLACES PREMIER P/N 027-57000-01,
BHT P/N 46660-01008-00



D3118-3 SIGN ASSEMBLY
REPLACES PREMIER P/N 027-57000-03,
BHT P/N 212-072-637-107

NOTES

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

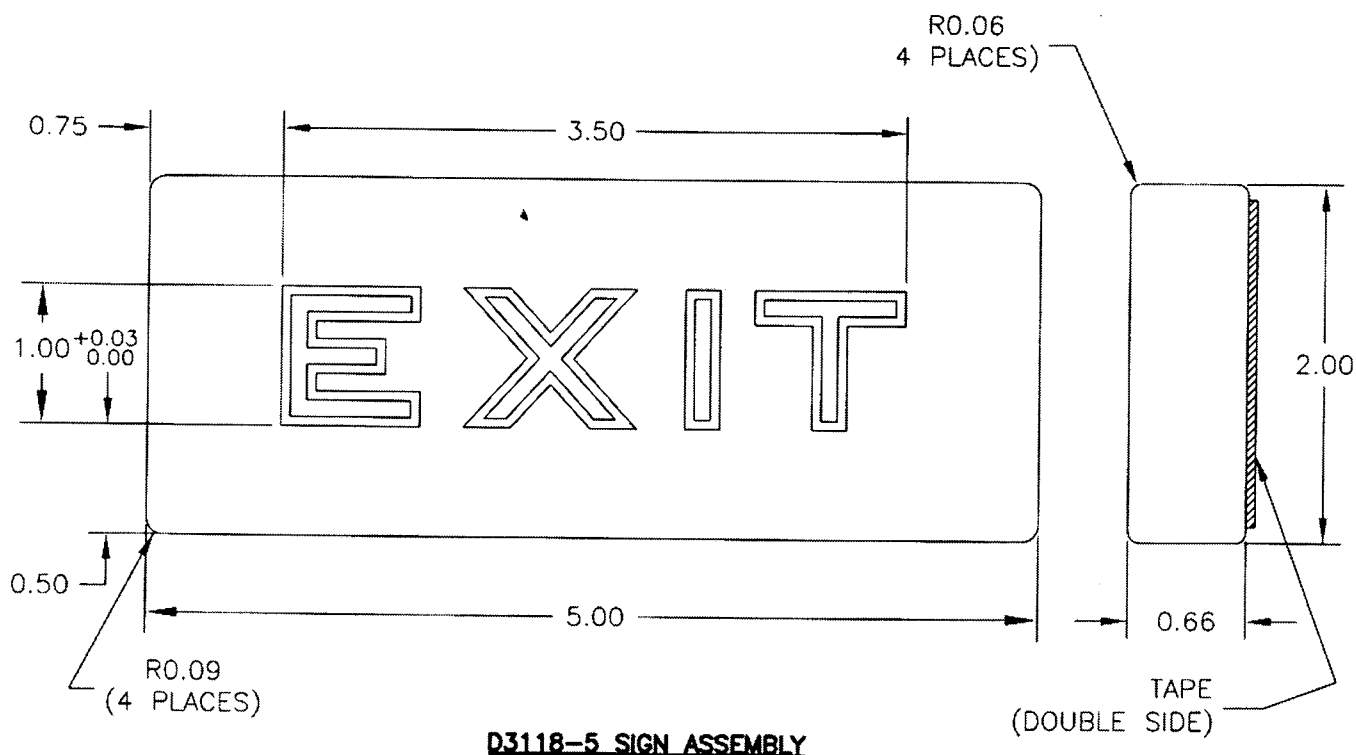
c209/07/14
W10: 50365

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DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3118	REV. C SHEET 2 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE NTS



NOTES

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: T-LIGHT SIGN, P/N AC/4-A
SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

50365

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31 WATERLOO AVE., PO BOX 657
BERWYN, PA 19312

CERTIFICATE OF CONFORMANCE

Customer : DART AEROSPACE LTD	MFG : SHIELD SOURCE INC.
PO # : PO10064	SPL Order # : 57018-12155
PNR : AC14-ZZ	S/N : A09-2398-A09-2402
Customer PNR:	Qty. Shipped: 5

8/21/16

The undersigned certifies that all articles included in each shipment under the above Purchase Order are in accordance with the said Purchase Order and with all requirements, specifications and drawings pertinent to (including without limitations, all requirements, specifications and drawings as to process, finish and techniques) listed or referenced in said Order, and that materials used conform to the requirements of 14 CFR 25.853(a) (1) (iv), burn test criteria. All articles comply with FAA regulations and N.I.S.T. Standards per MIL-STD-45662 Paragraph 5.2.

☐ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.811 (b) (2) with a minimal brightness of 160 micro lamberts.

☒ In addition, the above referenced Part Number conforms to the Drawing.

☐ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.812 (b) (1) with a minimal brightness of 400 micro lamberts

Inspected By:

Anna Hillis
Q.C. Personnel



(Seal)

Date

Sept 15, 2009



Self-Powered Lighting

Self-Powered Lighting, Inc.
31 Waterloo Avenue
P.O. Box 657
Berwyn, PA 19312

T: (484) 595-9130 F: (484) 595-9135

Page Number: 1

Primary P.O.: PO10064

SSI ID #: 0010335

Order Date: 8/17/2009

Ship Date: 9/11/2009

PACK SLIP

SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

Confirm To:

Reference	Ship VIA	F. O. B.	Terms
57018-12155	FED EX GROUND	PLANT	Net 30 Days

ITEM NO.	DESCRIPTION	TBq	ORDERED	SHIPPED	BACK ORD
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AC/4-ZZ		0.140	5.00	<u>5</u>	<u>0</u>
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AC/4-ZZ EM EXIT PSH WINDOW @ LWR CORNER

3.78ci

BHT212-072-637-107

SERIAL NUMBERS: A09-2398-A09-2402

☒ Check box if serial number(s) are the same, else fill in range Beg # _____ End # _____

SHIP 9/11 OR B4

SHIP CUST FED EX GROUND ACT NUMBER 1517-9324-0

8 07/09/16

SHIELD SOURCE INCORPORATED

This package conforms to the conditions and limitations specified in 49 CFR 173.424 for radioactive material, excepted package - Instruments or Articles, UN2911.

TOTAL BOXES: 1 TOTAL WEIGHT: 31bs
END USER INFO:
DART AEROSPACE LTD, 1270 ABERDEEN STREET HAWKESBURY, ON K6
A 1K7 CANADA



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO10064**

Purchase Order Date 7/14/09

PO Print Date 7/14/09

Page Number 1 of 1

Order From :

VU-SEL001

SELF POWERED LIGHTING, INC.
31 WATERLOO AVENUE, PO BOX 657
BERWYN, PA 19312
US

FXED
15/09/07/11

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	484 595 9130	Requisition Nbr	
Vendor Fax	484 595 9135	Tax Resale Nbr	6122-5207
Vendor Account Nbr		Terms	Net 30
		Currency	USD
		FOB	

REVISED

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	212-072-637-107	Sign Assembly	7/29/09 Yes	5.00 Each	FedEx Economy	\$312.4217 155.00	\$1,562.1

Special Inst: AS PER DWG D3118 REV. C
B50365
SELF POWERED LIGHTING P/N:
212-072-637-107
SIGN SHOULD BE SELF LUMINUS TO
MIN. BRIGHTNESS OF 160
MICROLAMBERTS

PO Total: \$1,562.1

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 7/14/09

W